

IGNITION ASSEMBLY	
81361	CIP22-2-5

SHEET 2 OF 2

NOTES:

1. THIS DRAWING SHALL BE INTERPRETED IN ACCORDANCE WITH APPLICABLE STANDARDS LISTED IN MIL SPEC MIL-D-1000
2. THE FOLLOWING ARE MANDATORY WHEN INDICATED BY IN
 - REMOVE BURGERS BREAK SHARP EDGES .010 MAX
 - FILLETS .010 MAX R.
 - ∇ ALL OVER, EXCEPT AS NOTED
 - DIMENSIONS APPLY AFTER PLATING
 - TOLERANCES ON STOCK MATERIAL SIZES SHALL BE AS SPECIFIED IN APPLICABLE SPECIFICATIONS.
3. PLACE ITEM NO.3 FLUSH INTO ITEM NO.1.
4. LOAD ITEM NO.3 WITH 3.0-.5 GRAINS OF ITEM NO.2.
5. PRESS ITEM NO.4 ON ITEM NO.1; CRIMP 360° ACCORDING TO DIMENSIONS. ITEM NO.4 SHALL BE IN INTIMATE CONTACT WITH ITEM NO.1 AFTER CRIMPING.