[illegible]

(a) ALTERNATE
✱ PURCHASE DESCRIPTION
(b) 1 EACH REQD PER 6 CARTRIDGES

REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	INC E.O. 616-44, 616-45, AND 616-46	23 FEB 66	[illegible]
B	INC.E.O. 616-48	28 MAR 68	[illegible]
C	INC. E.O. 616-50	10 MAY 68	[illegible]
D	NOR 616-048-002 INC	12 JUL 85	[illegible]

LIST OF MATERIALS

LINE	QTY REQD	DRAWING OR PART NO.	NOMENCLATURE	MATERIAL	SPECIFICATION	ITEM NO.
1	1	C122-2-6	IGNITION ASSEMBLY			1
2	1	C122-2-8	BODY ASS'Y XM651E1, CARTRIDGE			2
3	1	C122-2-17	CASE, ASS'Y, XM651E1, CARTRIDGE			3
4	AR	RTV-112	SILICONE RUBBER ADHESIVE/SEALANT, WHITE, GEN ELEC CO.			4
5	1	C122-2-18	HEAD ASSEMBLY			5
6	1	M528813-023	"O" RING			6
7	1	B122-2-14	CUSHION			7
8	1	B122-2-10	BAND			8
9	1	D122-2-4	RETAINER			9
10	1	B122-2-47	WASHER			10
11	AR		GRAPHITE, LUBRICATING, FLAKE		SS-G-659	11
12	AR		SEALANT, RTV-732, DOW CORNING CORP.			
13			MIDLAND, MICHIGAN			12
14	--		INK, MARKING STENCIL		1 558	13
15	1	B122-2-136	FORMED DISK			14
16	AR		CEMENT, DUCO®, E.I. DUPONT DE NEMOURS			
17			AND CO., WILMINGTON 98, DELAWARE			15
18	AR		DEVCON® F, DEVCON CORPORATION, DANVERS, MASSACHUSETTS			16
19						
20	--	B122-2-6	CARTRIDGE, 40MM, CS, XM651E1		✱ [illegible]-835	
21	--		CHEMICAL FILM		MIL-C-5541	—
22	--		ANODIC COATINGS		MIL-A-8625	—
23	--		PRIMER, PRETREATMENT		MIL-P-15328	—
24	--	(a)	PRIMER COATING, LACQUER		MIL-P-11414	—
25	--	(a)	PRIMER COATING, SYNTHETIC		TT-P-664	—
26	--		ENAMEL, LUSTRELESS		TT-E-516	—
27						
28						
29	(b)	C122-2-137	CARD, INSTRUCTIONS			—
30						

APPLICATION	
NEXT ASSY	
DL122-2-6	
END ITEM CODE NO.	
616	

ORIGINAL DATE OF DRAWING: 26 AUG 1966

DRAFTSMAN	CHECKED	ENGR LEADER
MAB	END	FJK

SUBMITTED: Albert R. [illegible]

APPROVED: [illegible]

APPROVED BY ORDER OF CO: [illegible]

DEPT OF THE ARMY
U.S. ARMY EDGEWOOD ARSENAL
EDGEWOOD ARSENAL, MARYLAND

CARTRIDGE, 40MM, CS, XM651E1

CODE IDENT NO.	SIZE	
81361	B	LM 122-2-6

SCALE