CARTRIDGE, 40MM, CS, XM651E1		
81361	D	D122-2-6

SHEET 3 OF 3

TES CONTINUED:

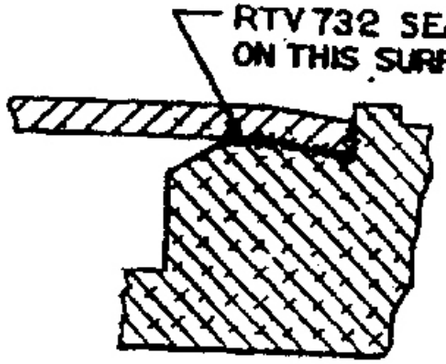
8 MARK LETTERS AND FIGURES, COLOR RED, NO. 31136, USING ITEM 13.

9. LOT NO. AND DATE OF MANUFACTURE TO BE STAMPED AT TIME OF ASSEMBLY OF ROUND.

10. ASSEMBLE ITEM 14 INTO ITEM 9, USING ITEM 15 AND ALLOW TO HARDEN BEFORE NEXT ASSEMBLY. (OPTIONAL)

11. PRIOR TO ASSEMBLING ITEM 1 INTO ITEM 9 COAT MATING SURFACES OF ITEM 1 AND ITEM 14 WITH ITEM 16.

12. THE AMOUNT OF ITEM 16 USED IN NOTE 11 WILL BE DETERMINED AT ASSEMBLY TO ASSURE THAT 60% ± 20% OF THE MATING SURFACES ARE COATED.



RTV 732 SEALANT, ITEM NO 12, MUST BE PLACED ON ON THIS SURFACE FOR 360°, PRIOR TO PRESSING PR ITEM 3 ONTO ITEM 2.

AND 10.

C MORE THAN .008 OR BE UNDER

3.

ITEM NO. 8 TO ITEM NO.3 TO 50 IN. LBS

ITEM TO DRY PRIOR TO TIGHTENING

EN NO.2 AND ITEM NO.3 REMOVE ALL TRACES

NBLY (SEE DETAIL

CANCELLED

CONFIDENTIAL

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