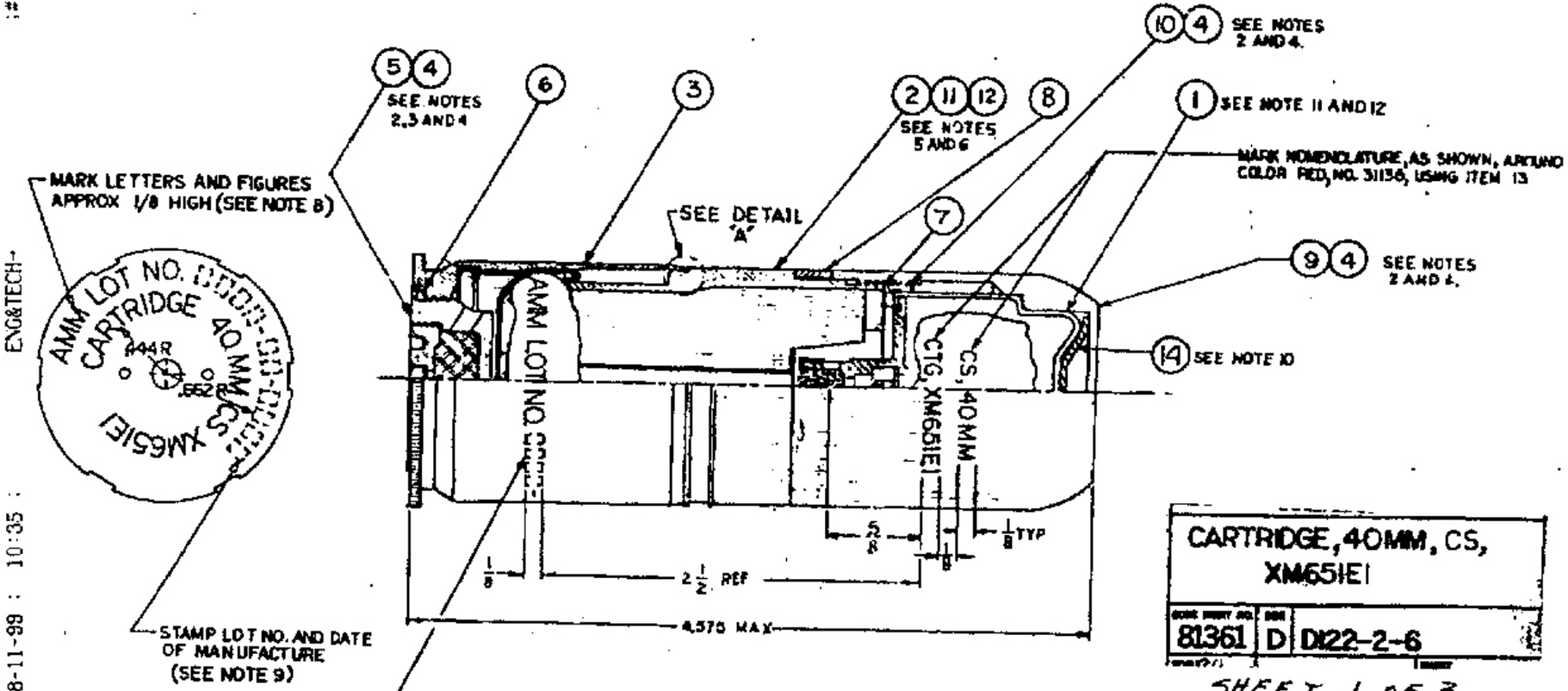
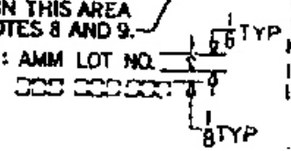


CARTRIDGE, 40MM, CS, XM651E1		
81361	D	D122-2-6

SHEET 1 OF 3

MARKING INDEXING IN THIS AREA IS OPTIONAL. SEE NOTES 8 AND 9.

ALTERNATE MARKING: AMM LOT NO.



NOTES CONTINUED:

8 MARK LETTERS AND FIGURES, COLOR RED, NO. 31136, USING ITEM 13.
9-LOT NO. AND DATE OF MANUFACTURE TO BE STAMPED AT TIME OF ASSEMBLY OF ROUND.
10-ASSEMBLE ITEM 14 INTO ITEM 9, USING ITEM 15 AND ALLOW-TO-HARDEN BEFORE NEXT ASSEMBLY. (OPTIONAL)
11. PRIOR TO ASSEMBLING ITEM 1 INTO ITEM 9 COAT MATING SURFACES OF ITEM 1 AND ITEM 14 WITH ITEM 16.
12. THE AMOUNT OF ITEM 16 USED IN NOTE 11 WILL BE DETERMINED AT ASSEMBLY TO ASSURE THAT 60% ± 20% OF THE MATING SURFACES ARE COATED.

RTV 732 SEALANT, ITEM NO 12, MUST BE PLACED ONLY ON THIS SURFACE FOR 360°, PRIOR TO PRESSING PREFORMED ITEM 3 ONTO ITEM 2.